

T.classic

DOOR OPTIONS

FRAME FOR GLASS AND GRILLES

WOODEN GRILLE PANELS

HANDLES FOR PATINA

Door options

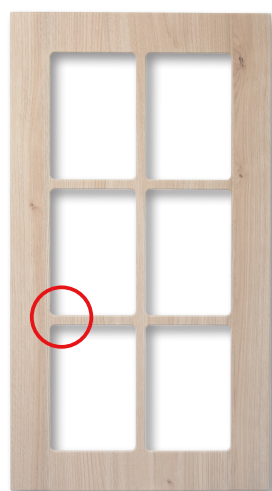
VARIANTS



solid

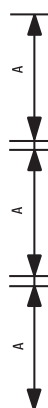


glass

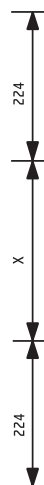


R8 mm

grille



grille 3



Frame for glass and grilles

Fig 1

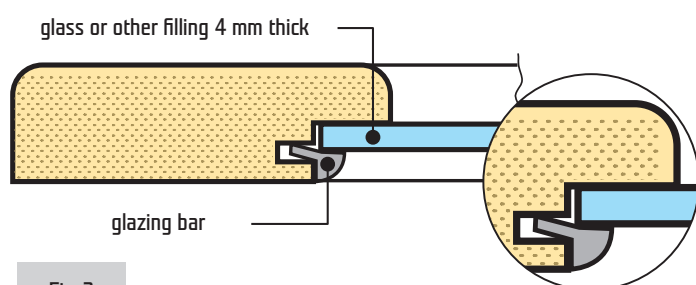


Fig 2

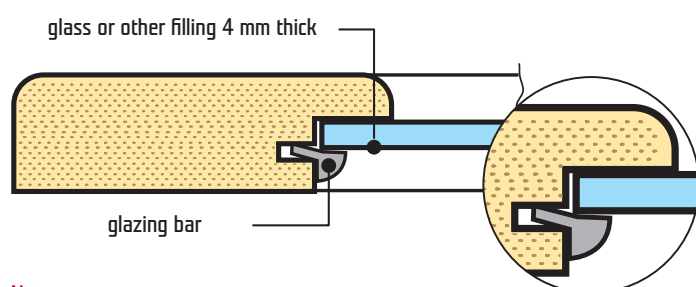
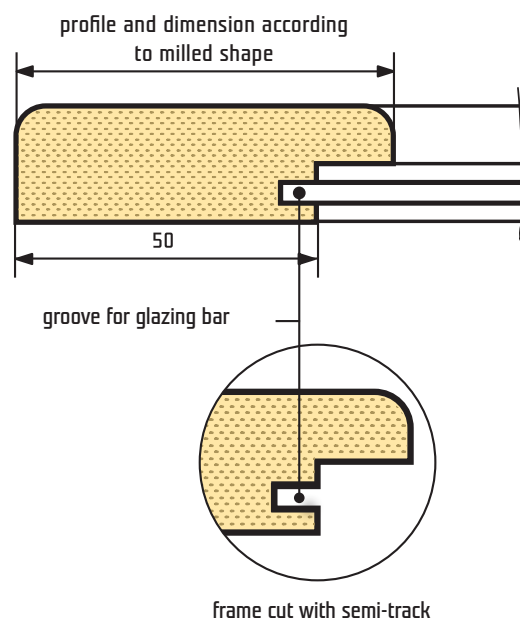


Fig 3



Note:

The variant of milling a rebate for glass or other inserts in frames and grilles (Fig 1 or 2) depends on the milling design. For most designs, the method corresponds to Fig 1. The method shown in Fig 2 is used for the following designs: 15, 43, 33B, 39, 40, 40B, 41, 44, 48, 66, 66B, 90N, 91N, 95N, 96B, 96H, 97, I2, L00, L0A, E4N, E5N, E5K, E5K5, E6N, E9N, E11, EUK11, E20, E21, E24, E25, E26, E31, E32, E33, E34, E45, E46, U5N, U7N.

The method of rebate milling has been standardized since July 1, 2010.

The dimension from the edge of the door to the outer edge of the rebate has been unified to 50 mm for all designs. Due to this standardization, the rebate width varies depending on the milling design within a range of 5 to 15 mm, except for designs 36 and 36L, where it is 22 mm (see Fig 4). For frame and grille profiles, milling a groove for the glazing bead has been added. The placement and function of the glazing bead are shown in Fig 1.

A crucial requirement is adhering to the dimensions of the glass or insert, which should be approximately 2 ± 0.5 mm smaller than the opening and maintaining a glass or insert thickness of 4 mm. To determine the glass size, the opening dimensions must always be measured, and the glass dimensions derived from these measurements.

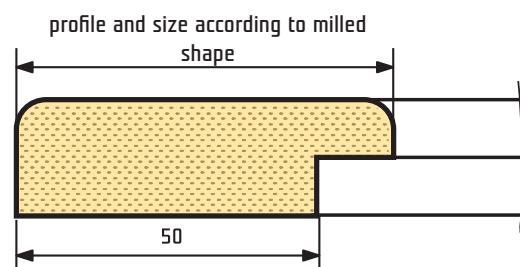
Fig 1 & Fig 3

Milling of the groove for the glazing bead is standardly performed with parameters shown in Fig 3. If the customer does not want the groove for the glazing bead to be milled, this requirement must be clearly specified in the order, in which case the rebate will be milled according to Fig 4.

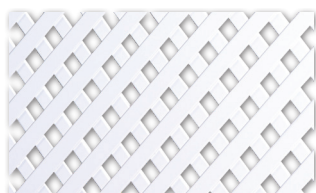
IMPORTANT NOTICE

Glass intended for insertion into the frame must not have any edge modifications! Beveling or rounding of the edges jeopardizes the functionality of the glazing bead, which compromises the safe use of the product, as the glass may fall out of the frame. The ideal solution is to use a continuous silicone strip around the perimeter of the glass. To enhance safety, we recommend additionally securing the glass in the frame with a small amount of silicone sealant.

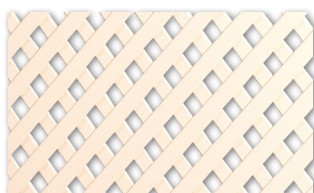
Fig 4



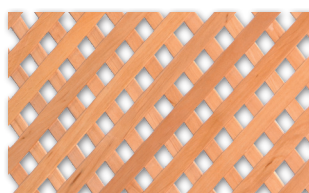
Wooden grille panels



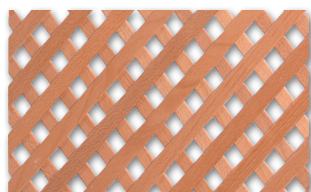
grille 01 white beech



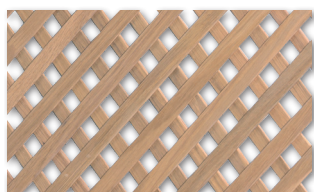
grille 02 vanilla



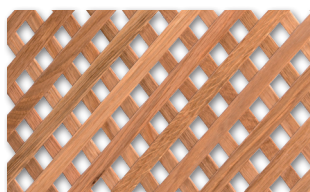
grille 03 alder varnish



grille 04 beech varnish



grille 05 tobacco oak



grille 06 oak varnish



grille 09 ash ontario

Note: The colour scheme shown is for illustrative purposes only

Handles for patina

Palea



UE8491.831

UE7492.831



UE8491.836

UE7492.836

UE7492.83X	UE8491.83X
128	35
16	30
96	

Aqua



UE6151.831



UE6150.831



UE6151.836



UE6150.836

UE6151.83X	UE6150.83X
169	42
25	42
128	16

Spira



UE8561.831

UE7561.831



UE8561.836

UE7561.836

UE7561.83X	UE8561.83X
172	32
15	21
128	

Maintenance of Handles for Patina - Manufacturer's Recommendation

Clean using a soft cloth dampened with water. For heavier soiling, add a small amount of detergent. Do not use products containing chlorine or lye. The use of steel wool, abrasive sponges, or products containing abrasives may result in irreversible surface damage.